



fax-no. ++49-7432-9087-60

contact@johs-boss.de

technical application's report

suitable for solid carbide thread milling cutters, insert & combination tools, shell type thread milling cutters

customer information

company name	contact person
street	phone
postal code, city	fax
country	email

workpiece information

thread type

through hole blind hole external thread drawing (see below)
 straight taper **length of thread** _____

(special threads: external diameter, flank diameter, core diameter including tolerances add drawing including all angles)

type of thread: _____

drawing

material

material code _____ additional information _____

machine

milling machine lathe conventional milling climb milling
 max. rotation _____ number of spindles _____
 coolant no coolant air emulsion oil MQL other _____
 internal external control type: DIN Heidenhain

tool

type GF GFS GFM BGF BGF3 GFE GFT
 GFTH GFH GFS-ST GFM-ST/L BGFS-W BGFS-H GFW-Q
 GFG-WFE GFG-WP Kombi drawing-/artical no.: _____

adaptation

HA HB HE shrunked hydraulic collet
 SK _____ HSK _____ other _____

filled out by _____

date, signature _____